

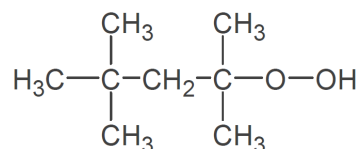
# PEROXAN OHP

## Hydroperoxide / Polymerization

### Description

1,1,3,3-Tetramethylbutyl hydroperoxide  
85%, Solution in diisobutylene

PEROXAN OHP is used for the copolymerization of styrene/butadiene (SBR rubber) and acrylonitrile/butadiene/styrene (ABS rubber) as well as for the emulsion polymerization of (meth-)acrylates and acrylic resins dispersions.



Molecular weight: **146.2**  
CAS No.: **5809-08-5**

### Technical data

Appearance: **clear liquid**  
Peroxide assay: **appx. 85%**  
Active oxygen assay: **appx. 9.3%**  
Density at 20°C: **1.04 g/cm<sup>3</sup>**

### Half life time

in chlorobenzene:

| t <sub>1/2</sub> | 10h          | 1h           | 1min         |
|------------------|--------------|--------------|--------------|
| bei              | <b>153°C</b> | <b>182°C</b> | <b>247°C</b> |

### Storage

Maximum storage temperature (Ts max): **25°C**  
Minimum storage temperature (Ts min): **-5°C** to prevent crystallization  
Storage stability as from date of delivery: **6 months**

### Hazardous reactions

Organic Peroxides are more or less stable products but will decompose under the influence of heat. To minimize a loss of quality during storage, it is important that the recommended maximum storage temperature is not exceeded. If a minimum storage temperature is given, an undesirable process such as a solidification or phase separation, is known to occur below this temperature.

### Safety characteristics

SADT: **60°C**

The SADT (Self Accelerating Decomposition Temperature) is the lowest temperature at which a self accelerating decomposition may occur.

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### Application

Copolymerization of styrene/butadiene (SBR rubber) and acryl nitrile/ butadiene/styrene (ABS rubber):

The emulsion polymerization can be initiated through a redox mechanism at low temperatures. Suitable reducing agents are Fe-salts, sulphites, dithionites, etc.

Temperature range: 5 to 20°C

Dosing: 0,1 to 0,3 phr

Polymerization of (meth-)acrylates and acrylic resins dispersions:

The emulsion polymerization can be initiated through a redox mechanism at low temperatures. Suitable reducing agents are Fe-salts, sulphites, dithionites, ascorbinic acid or sugar, etc.

Temperature range: 50 to 80°C

Dosing: 0,1 to 0,5 phr

### Packaging

**25kg container**

### Major decomposition products

**Ethane, Methane**

### Safety and handling

Please refer to the material safety data sheet (MSDS) for information concerning safe storage, use and handling of PEROXAN OHP. This information should be thoroughly reviewed prior to acceptance of this product. The MSDS is available for downloading at [www.pergan.com](http://www.pergan.com) or through contacting Pergan directly.

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