

## **PEROXAN HX**

## Dialkyl peroxide / Polymerization

**Description** 2,5-Dimethyl-2,5-di-(tert-butylperoxy)-hexane

92%, Liquid

PEROXAN HX is used for the production of controlled rheology polypropylene (CR-PP).

$$\begin{array}{c} \text{CH}_3 \\ \text{CH}_3 \\ \text{CH}_3 \\ \text{CH}_2 \\ \text{CH}_3 \\ \text{CH}_2 \\ \text{CH}_3 \\ \text{CH}_4 \\ \text{CH}_5 \\$$

Molecular weight: 290 CAS No.: 78-63-7

Technical dataAppearance:clear liquidPeroxide assay:min. 92%

Peroxide assay: min. 92%
Active oxygen assay: min. 10.14%
Density at 20°C: 0.87 g/cm³

Half life time in chlorobenzene:

t ½	10h	1h	1min
bei	115°C	134°C	174°C

**Solubility** not determined

Storage Maximum storage temperature (Ts max): 40°C

Minimum storage temperature (Ts min): 10°C to prevent freezing

Storage stability as from date of delivery: 6 months

**Hazardous reactions**Keep packaging tightly closed in a well ventilated place at indicated storage temperature. Keep away from reducing agents e.g. amines, acids, alkalis, heavy metal compounds (e.g. accelerators, driers, metal soaps).

reducing agents e.g. amines, acids, aikalis, neavy metal compounds (e.g. accelerators, driers, metal soap Never weigh out in storage room.

Oxidizing agent. Decomposes violently under the influence of heat or by contact with reducing agent. Never mix

with accelerators.

Organic Peroxides are more or less stable products but will decompose under the influence of heat. To minimize a loss of quality during storage, it is important that the recommended maximum storage temperature is not exceeded. If a minimum storage temperature is given, an undesirable process such as a solidification or phase

separation, is known to occur below this temperature.

Safety characteristics SADT: 80°C

The SADT (Self Accelerating Decomposition Temperature) is the lowest temperature at which a self accelerating decomposition may occur.





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**Application** 

PEROXAN HX allows great flexibility in controlling the melt flow index (MFI) of polypropylene. Small changes in either peroxide concentration or process temperature can produce significantly different

MFIs. The MFI increases with the peroxide level.

Temperature range: 200 to 250°C

Dosing: 0,01 to 0,1 phr

**Packaging** 25kg container

Major decomposition products Acetone, Ethane, Methane, tert Amyl-alcohol, tert-Butanol

Please refer to the material safety data sheet (MSDS) for information concerning safe storage, use and handling Safety and handling of PEROXAN HX. This information should be thoroughly reviewed prior to acceptance of this product. The

Controlled rheology polypropylene (CR-PP) in an extrusion process:

MSDS is available for downloading at www.pergan.com or through contacting Pergan directly.

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