

## PEROXAN A-25 M

## **Ketone peroxide / Curing**

Description

Mixture of Acetylacetone peroxide and tert-Butyl hydroperoxide

Solution in diacetone alcohol

PEROXAN A-25 M is used for the curing of unsaturated polyester resins at ambient temperature in combination with cobalt accelerators.

CAS No.: 37187-22-7; 75-91-2

Technical data Appearance: clear liquid

Active oxygen assay: appx. 2.7% Density at 20°C: 1.11 g/cm³

**Solubility** Partly soluble in water, soluble in phthalates

Storage Maximum storage temperature (Ts max): 25°C

Minimum storage temperature (Ts min): 5°C
Storage stability as from date of delivery: 6 months

Hazardous reactions Keep packaging tightly closed in a well ventilated place at indicated storage temperature. Keep away from

reducing agents e.g. amines, acids, alkalis, heavy metal compounds (e.g. accelerators, driers, metal soaps).

Never weigh out in storage room.

Oxidizing agent. Decomposes violently under the influence of heat or by contact with reducing agent. Never mix

with accelerators.

Safety characteristics SADT: 60°C

The SADT (Self Accelerating Decomposition Temperature) is the lowest temperature at which a self accelerating decomposition may occur.





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**Application** PEROXAN A-25 M is used for the curing of unsaturated polyester resins at ambient temperature in

combination with cobalt accelerators.

PEROXAN A-25 M has been developped for the cure of thick GRP. In comparison to PEROXAN ME-50 L and PEROXAN A-40 L, PEROXAN A-25 M shows a lower peak exotherm in these

applications.

Depending on working conditions, the following peroxide and accelerator dosage levels are

recommended:

PEROXAN A-25 M: 2,0 to 4,0 phr

PERGAQUICK C12 X (Cobalt, 1%): 0,2 to 3,0 phr

**Packaging** 25kg container

acetylacetone, Carbon dioxide, mixture of aliphatic acids, tert-Butanol, Water Major decomposition products

Please refer to the material safety data sheet (MSDS) for information concerning safe storage, use and handling Safety and handling of PEROXAN A-25 M. This information should be thoroughly reviewed prior to acceptance of this product. The

MSDS is available for downloading at www.pergan.com or through contacting Pergan directly.

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